

Date: Monday, 2/27/2006 7:49:11 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FLOOR PROVISIONS KIT
<b>Job Number</b> : 25882	
<b>Estimate Number</b> : 12233	
<b>P.O. Number</b> : NIA	<b>Part Number</b> : D350689013
<b>This Issue</b> : 2/27/2006 <b>S.O. No.</b> : NIA	<b>Drawing Number</b> : D350689013
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : NIA <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 2459	<b>Material</b> : NIA
<b>Written By</b> : SEE COMMENT BELOW	<b>Due Date</b> : 3/6/2006 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : SEE ABOVE DATE & USER	
<b>Comment</b> : est rev D 06.02.07 Re-format ec	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy D350-689 bluefile &amp; type labels per PPP D350-689-013

DH: 06-02-28

2.0	D30251	Beam
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty Part number Description Batch

1 D3025-1 Beam B22402 B22403 B22066 ✓

3.0	D30261	Channel
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty Part number Description Batch

1 D3026-1 Channel B25892 ✓

4.0	D30271	Clip
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty Part number Description Batch

1 D3027-1 Clip B15977 ✓

5.0	D30273	Clip
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty Part number Description Batch

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 2/27/2006 7:49:11 AM  
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Drawing Name: FLOOR PROVISIONS KIT

Job Number: 25882

Part Number: D350689013

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D3027-3 Clip

17168

6.0

D30275

Clip



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty Part number Description Batch

1 D3027-5 Clip

B17169

7.0

D30277

Clip



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

pick:

Qty Part number Description Batch

4 D3027-7 Clip

B25891

8.0

D30321

Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty Part number Description Batch

1 D3032-1 Spacer

B22402

B22403

B22566

9.0

D30331

SEAT TRACKS



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

pick:

Qty Part number Description Batch

2 D3033-1 Seat track

2XB24415

D3033444

cut for Doug

D3033-1

SAD

10.0

AN960JD10L

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

pick:

Qty Part number Description Batch

6 AN960JD10L Washer

M18235

06:02:27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Drawing Name: FLOOR PROVISIONS KIT

Job Number: 25882

Part Number: D350689013

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

MS20426AD36

Rivet



Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

pick:

Qty	Part number	Description	Batch
16	MS20426AD3-6	Rivet	M16527

12.0

MS20426AD46

Rivet



Comment: Qty.: 17.0000 Each(s)/Unit Total : 34.0000 Each(s)

pick:

Qty	Part number	Description	Batch
17	MS20426AD4-6	Rivet	M2930

13.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 18.0000 Each(s)/Unit Total : 36.0000 Each(s)

pick:

Qty	Part number	Description	Batch
18	MS20426AD4-5	Rivet	M17243

14.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

pick:

Qty	Part number	Description	Batch
2	MS20426AD4-6	Rivet	M17566

15.0

MS20470AD56

Rivet



Comment: Qty.: 30.0000 Each(s)/Unit Total : 60.0000 Each(s)

pick:

Qty	Part number	Description	Batch
30	MS20426AD5-6	Rivet	M2421

type E 470

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: LD Date: 26/03/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Part Number: D350689013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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16.0	MS21059L3	Nut Plate
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)  
pick:

Qty	Part number	Description	Batch
8	MS21059L3	Nut plate	M14602

17.0	MS24693S273	Screw
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)  
pick:

Qty	Part number	Description	Batch
2	MS24693S273	screw	M495

18.0	MS27039110	Screw
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)  
pick:

Qty	Part number	Description	Batch
6	MS27039-1-10	Screw	M18836

19.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-689-013

Location:

PPP Rev: B

20.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

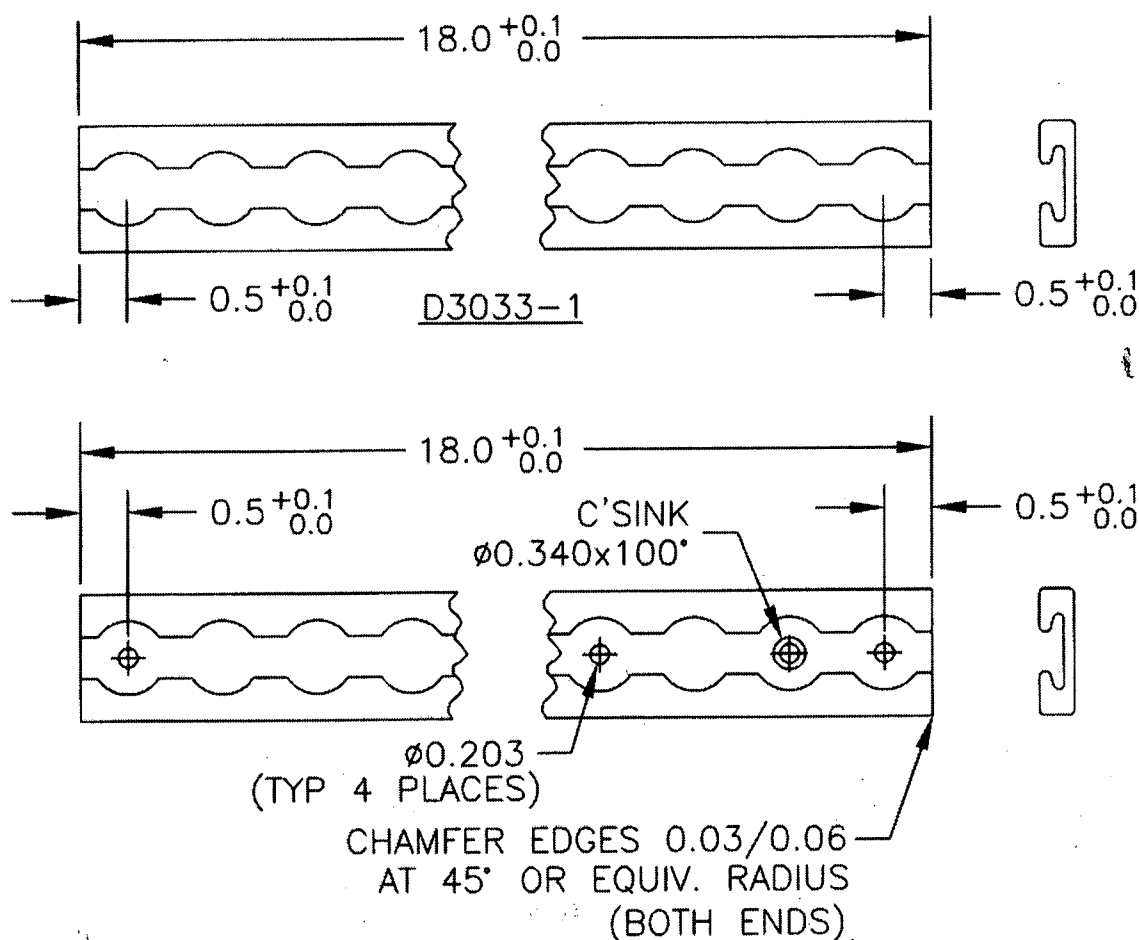


h 06-03-01



DESIGN	UP	DRAWN BY	UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	A	APPROVED	A	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE	01.05.18	TITLE	SEAT TRACK	SCALE	1:2
A	01.05.18	NEW ISSUE			
AI	03.08.25	NOTE 1 MODIFIED			

## SPECIFICATION CONTROL DRAWING



(CAN MAKE FROM D3033-1)

### D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144  
OR BROWNLIN, P/N 20276-144-0-0
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
01.05.30

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